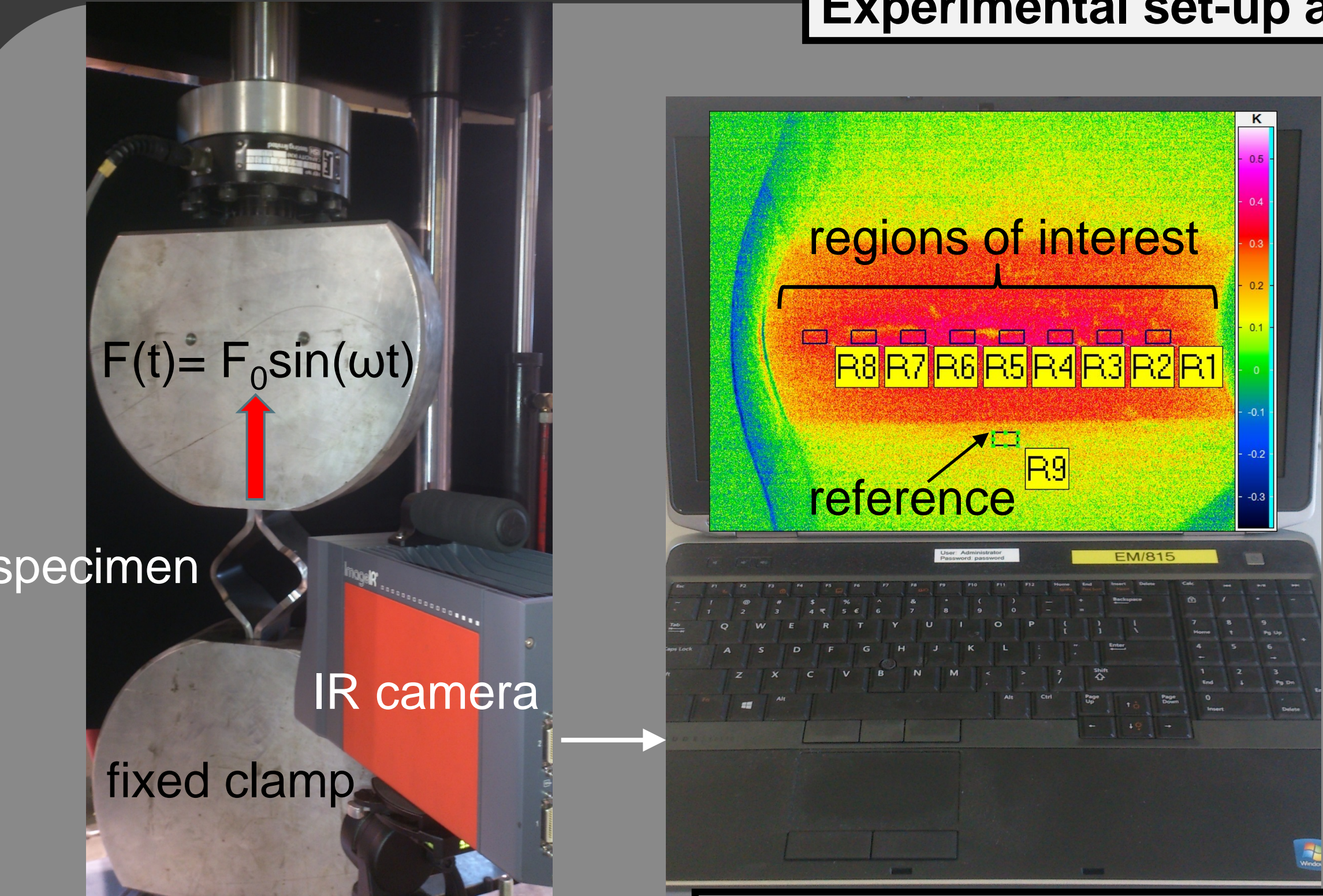


# Fatigue fracture assessment of high strength steel using thermographic analysis

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## Experimental set-up and background



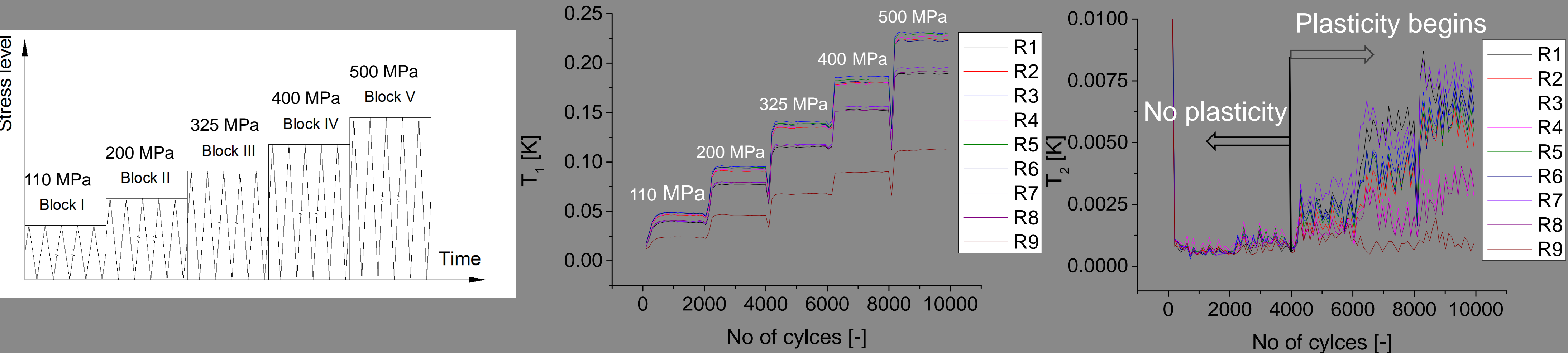
$$T_{exp}(t) = LD(t) + T_1 \sin(\omega t + \varphi_1) + T_2 \sin(2\omega t + \varphi_2)$$

LD(t): linear drift,  $T_1$ : thermoelastic effect,  $T_2$ : plasticity,  $\omega$  is angular frequency of fatigue load,  $\varphi_s$ : phase shifts, t: time

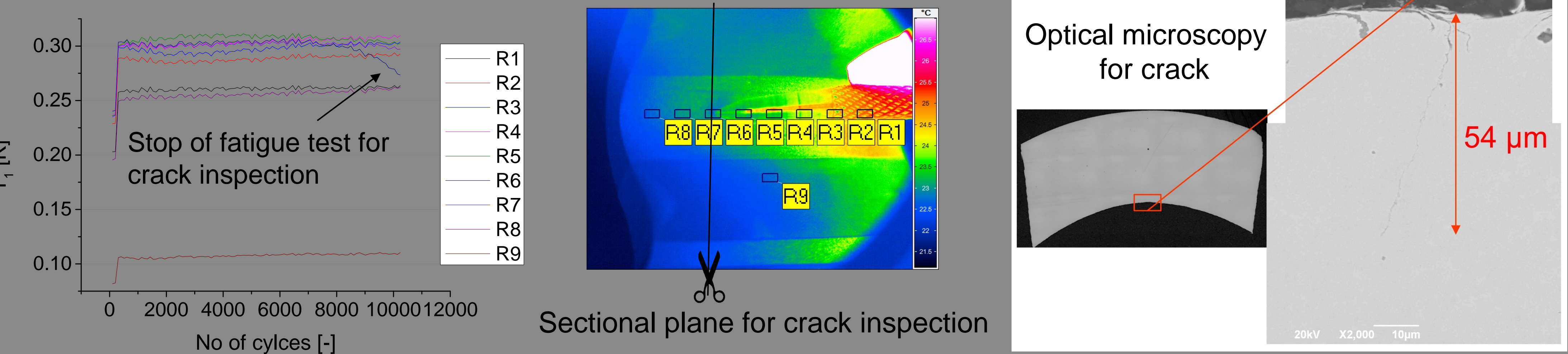
$$T_1 = -\frac{\alpha T_0}{\rho C_p} \sigma_{kk} = -k \sigma_{kk}$$

$\alpha$ : coef. of thermal expansion,  $C_p$ : heat capacity at constant pressure,  $\rho$ : mass density,  $\sigma_{kk}$ : sum of principal stresses, k: thermoelastic constant,  $T_0$ : initial temperature

## Fatigue limit (off-line)



## On-line detection of crack initiation



## Proportion of crack initiation time ( $N_i$ ) to total lifetime ( $N_f$ )

